

# SATURN INDUSTRIES

No. B-22, Dyavasandra Industrial Estate (ITI Industrial Estate) Whitefield  
Road, Mahadevapura Post Bangalore-560 048 Karnataka India.

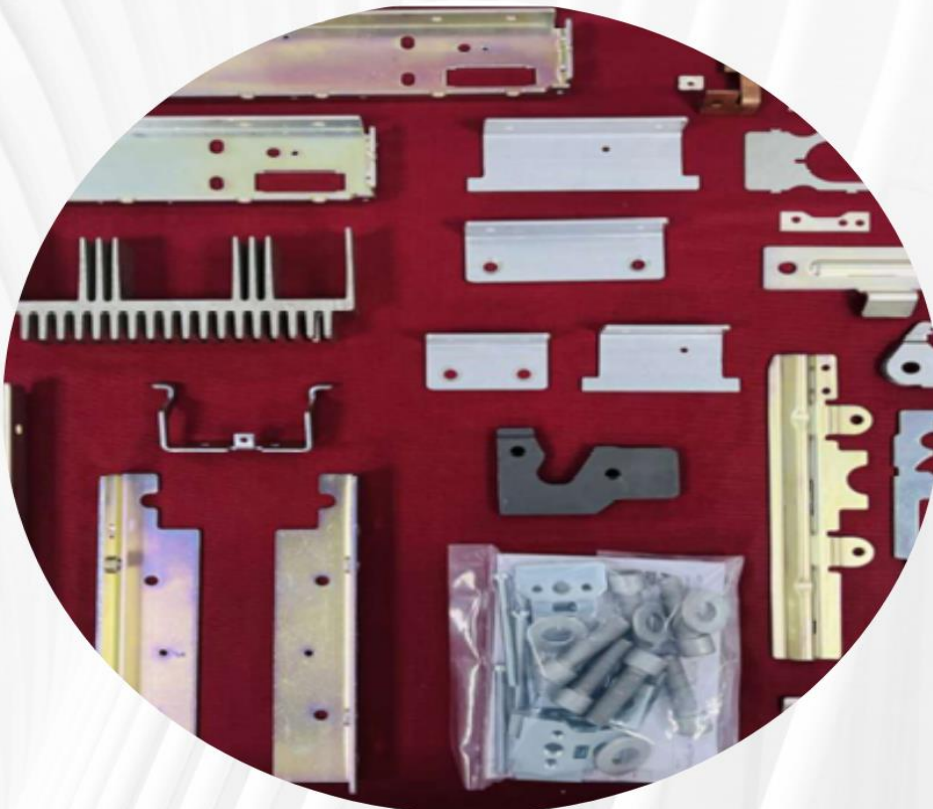
## GHG EMISSION REPORT


**Form No** : SI/ESG/490

**Issue No** : 01

**Rev No** : 00

**Date** : 07<sup>th</sup> April, 2025



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|                                                                                 | <b>GHG EMISSION REPORT</b>                                                                                                                                           | Date : 07 <sup>th</sup> April, 2025 |

## 1. Executive Summary

### Overview of Organization & Reporting Period

This GHG Emission Report presents the total carbon footprint of Saturn Industries for the reporting period 1 April 2024 to 31 March 2025. The assessment includes Scope 1, Scope 2 and relevant Scope 3 emissions based on ISO 14064-1 and GHG Protocol guidelines. Saturn Industries operates in the manufacturing of Pressed Sheet Metal Components, Precision Machined Components and Sub-Assemblies.

### Key Emission Results

- **Total GHG Emissions: 4,569.39 tCO<sub>2</sub> e**
  - **Scope 1:** 0.45 tCO<sub>2</sub> e
  - **Scope 2:** 361.43 tCO<sub>2</sub> e
  - **Scope 3:** 4,207.51 tCO<sub>2</sub> e
- Scope 3 constitutes the largest share (≈92%) due to metal raw material emissions and logistics.

### Highlights & Reduction Achievements

- Installation of LED lighting and optimized machinery operation reduced electricity demand.
- Improved logistics planning reduced empty truck travel.
- Increased recycling of metal scrap minimized waste-related emissions.

## 2. Introduction

### Purpose of the Report


To quantify, document, and communicate the total greenhouse gas emissions of Saturn Industries in line with ISO 14064-1 and GHG Protocol Corporate Standard.

### Intended Users

- Internal management
- Customers and OEM clients
- ESG auditors and certification bodies
- Investors and stakeholders

### Reporting Objectives

- Demonstrate compliance with ISO 14064-1
- Meet customer sustainability requirements
- Support ESG reporting and future carbon reduction planning

|                                                                                 |                                                                                                                                                                      |                                     |
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### 3. Organization Description

#### Company Profile

Saturn Industries is an Indian manufacturing company specialized in pressed sheet metal components, precision machined components, and sub-assemblies. The company integrates ESG principles and aims for continuous improvement in environmental performance.

#### Organizational Structure

Includes manufacturing plant, administrative block, warehouse, and tool room operations, all under single operational control.

#### Operations, Facilities & Boundaries

- Manufacturing facility located in India
- Operations include metal forming, machining, assembly, storage, and dispatch
- Boundary covers all owned and controlled facilities

### 4. Reporting Boundary

#### Organizational Boundary:

**Operational Control Approach** – Saturn Industries accounts for 100% emissions from operations under its control.

#### Operational Boundary:


Covers Scope 1, 2 and selected Scope 3 categories relevant to metal manufacturing.

#### Entities & Locations Covered:

All operations at Saturn Industries' manufacturing facility and logistics connected to raw material and product transport.

### 5. Reporting Period

- **Start date:** 1 April 2024
- **End date:** 31 March 2025
- **Frequency:** Annual GHG reporting

|                                                                                 |                                                                                                                                                                      |                                     |
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## 6. GHG Accounting Methodology

### Standards Followed:

- ISO 14064-1:2018
- GHG Protocol – Corporate Standard
- IPCC 2006 Guidelines
- India Grid Emission Factor (CEA)

### Calculation Approach:

All emissions are calculated using the standard formula:

**Emissions = Activity Data × Emission Factor**

### Tools Used:

- MS Excel calculation workbook (uploaded by user)
- IPCC/DEFRA emission factor tables

## 7. Emission Sources Identification

### Direct & Indirect Sources Identified:


- Diesel combustion (DG set, vehicles) – Scope 1
- Purchased electricity – Scope 2
- Raw materials, waste, water, logistics, commuting, business travel – Scope 3

### Mapping of Emission Sources:

- Production floor – electricity, diesel backup
- Logistics – goods transport, raw material delivery
- Workforce – employee commuting
- Administration – business travel

### Scope Categorization:

- ✓ Scope 1: Fuel combustion
- ✓ Scope 2: Electricity
- ✓ Scope 3: Upstream + downstream emissions

|                                                                                 |                                                                                                                                                                                                                |                                     |
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## 8. GHG Scope Classification

### 8.1 Scope 1 – Direct Emissions

#### Diesel Consumption

Diesel used: **0.171 KL**

Emission factor: **2,640 kg CO<sub>2</sub> e/KL**

**Scope 1 emissions = 0.45 tCO<sub>2</sub> e**

No significant process or fugitive emissions were identified.

### 8.2 Scope 2 – Indirect Energy Emissions

Electricity consumed: **440,765 kWh**

Emission factor (Indian Grid): **0.82 kg CO<sub>2</sub> e/kWh**

**Scope 2 emissions = 361.43 tCO<sub>2</sub> e**

### 8.3 Scope 3 – Other Indirect Emissions

#### Upstream Emissions:


- Raw Materials (1896 MT steel)**  
Emission factor: **2 tCO<sub>2</sub> e/ton**  
**= 3792 tCO<sub>2</sub> e**
- Waste Generated (412 MT)**  
Landfill factor: **0.21 tCO<sub>2</sub> e/MT**  
**= 86.52 tCO<sub>2</sub> e**
- Water Consumption (9060 m<sup>3</sup>)**  
EF = **0.344 kg CO<sub>2</sub> e/m<sup>3</sup>**  
**= 3.12 tCO<sub>2</sub> e**

**Upstream total = 3881.64 tCO<sub>2</sub> e**

#### Downstream Emissions:

- Business Travel – Air (105,600 km)**  
EF = **0.255 kg/km**  
**= 26.93 tCO<sub>2</sub> e**
- Employee Commuting (1,104,480 km)**  
EF = **0.12 kg/km**  
**= 132.54 tCO<sub>2</sub> e**
- Raw Material Transport (595,200 km)**  
EF = **0.125 kg/km**  
**= 74.40 tCO<sub>2</sub> e**
- Finished Goods Dispatch (744,000 km)**  
EF = **0.125 kg/km**  
**= 93.00 tCO<sub>2</sub> e**

**Downstream total = 326.87 tCO<sub>2</sub> e**

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## 9. GHG Data Collection & Quality

### Data Sources:

- Internal consumption records
- Purchase invoices
- Energy bills
- HR commuting survey
- Logistic trip sheets
- Waste tracking documents

### Accuracy & Reliability:

- Electricity & diesel: High accuracy
- Commuting data: Estimated through employee survey
- Transport distance: Based on standard routes
- Raw material EF: Industry average for steel manufacturing

### Controls:

- Review by plant head
- Cross-verification with bills and records


## 10. Emission Factors

### Sources:

- IPCC 2006 AFOLU Guidelines
- DEFRA (UK)
- GHG Protocol
- India CEA Grid Factor 2024
- Industry standard steel emission factors

### Justification:

Emission factors used are internationally recognized and align with ISO 14064-1 expectations.

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## 11. Calculation Results

**GHG Emission Reporting Frequency: Annually**

### 11.1 Total GHG Emissions

| Scope                | Emissions (tCO <sub>2</sub> e) |
|----------------------|--------------------------------|
| Scope 1              | 0.45                           |
| Scope 2              | 361.43                         |
| Scope 3 – Upstream   | 3881.64                        |
| Scope 3 – Downstream | 326.87                         |
| Total                | 4569.39 tCO <sub>2</sub> e     |

#### Gas-wise Breakup (Scope 1)

Diesel combustion includes CO<sub>2</sub> , CH<sub>4</sub> , N<sub>2</sub> O, but accounted in CO<sub>2</sub> e values.

### 11.2 Emission Breakdown by Source

| Source                  | Emissions (tCO <sub>2</sub> e) |
|-------------------------|--------------------------------|
| Raw material production | 3792                           |
| Electricity             | 361.43                         |
| Logistics & transport   | 167.40                         |
| Employee commuting      | 132.54                         |
| Waste                   | 86.52                          |
| Business travel         | 26.93                          |
| Diesel                  | 0.45                           |

### 11.3 Emission Intensity Indicators


- **Per employee** (assuming 220 employees):  
= **20.77 tCO<sub>2</sub> e/employee/year**
- **Per ton of finished goods (1488 MT):**  
= **3.07 tCO<sub>2</sub> e per MT product**

## 12. Base Year & Trend Analysis

**Base Year:** FY 2024–25 (first formal GHG reporting year)

#### Rationale:

Complete activity data available and aligns with ESG rollout.  
 Future reports will compare reduction trends against this base year.

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## 13. Uncertainty Assessment

### Sources of Uncertainty:

- Commuting distance estimates
- Truck load factor assumptions
- Raw material emission factor variation
- Air travel class uncertainty

### Method:

- Expert approximation
- Sensitivity analysis with  $\pm 10\%$  variation

### Confidence Level:

Medium–High for Scope 1 & 2  
 Medium for Scope 3

## 14. Data Quality Assessment

### Activity Data:

High quality for electricity, diesel, production data  
 Medium for transport surveys

### Emission Factors:

High for IPCC and CEA  
 Medium for industry averages (materials)

### Validation:


Cross-check with invoices and logbooks completed.

## 15. GHG Reduction Initiatives

### Current Initiatives:

- LED lights and energy-efficient motors installed
- Optimized machinery scheduling
- Increased recycling of scrap metal
- Improved transport routing for lower fuel consumption



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#### Future Goals:

- Solar rooftop installation
- EV-based employee commuting
- Supplier engagement to reduce raw material footprint
- Water recycling and zero-discharge initiatives

## 17. Conclusions

The total GHG emissions of Saturn Industries for FY 2024–25 amounted to **4,569.39 tCO<sub>2</sub> e**. Majority emissions (~92%) originate from **purchased raw materials**, a common trend in sheet metal manufacturing. Opportunities exist in renewable energy, recycling expansion, supplier decarbonization, and logistics efficiency.

#### Next Steps:


- Establish reduction targets
- Implement renewable energy systems
- Annual reporting improvement
- Engage supply chain partners on ESG

## 18. Appendices

### Appendix A – Activity Data Table

(Directly derived from uploaded sheet)

| Parameter              | Value               |
|------------------------|---------------------|
| Diesel                 | 0.171 KL            |
| Electricity            | 440,765 kWh         |
| Raw materials          | 1896 MT             |
| Finished goods         | 1488 MT             |
| Waste                  | 412 MT              |
| Water                  | 9060 m <sup>3</sup> |
| Air travel             | 105,600 km          |
| Commuting              | 1,104,480 km        |
| Raw material transport | 595,200 km          |
| Product dispatch       | 744,000 km          |

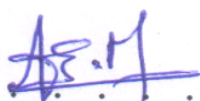
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## Appendix B – Emission Factors Reference

- IPCC (2006) Volume 2 Energy
- DEFRA 2023–24 Factors
- CEA India Grid 2024
- GHG Protocol Technical Guidance

## Appendix C – Definitions & Abbreviations

CO<sub>2</sub> e, Scope 1/2/3, EF, MT, KL, etc.



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